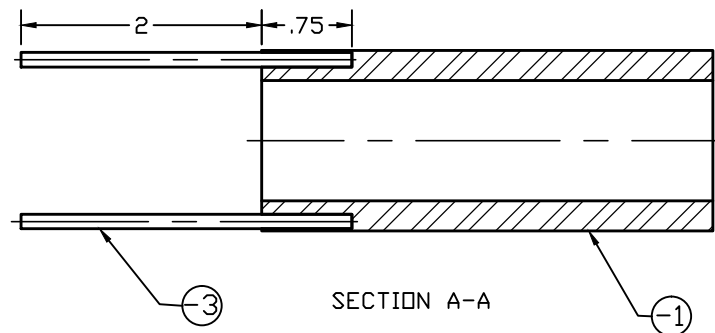
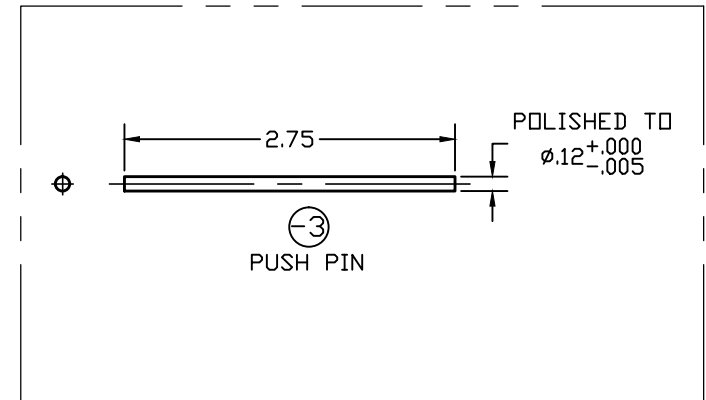
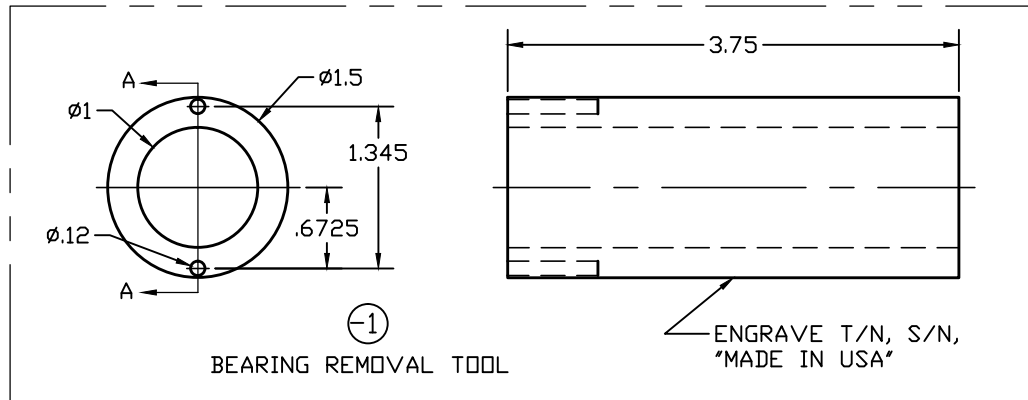


REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -1.	1/21/10	RJC	RW



ASSEMBLY VIEW

NOTE:

PUSH PINS MADE FROM .120 Ø DRILL BLANKS

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	BEARING REMOVAL TOOL	STEEL DOM	Ø1-1/2 O.D. x 1/4 WALL x 3-7/8
			-3	2	PUSH PIN		#31 DRILL BLANK Ø.120 MCMaster-CARR #3009A244

RED BARN MACHINE	
TITLE T/R INPUT BRG. REM. TOOL	
DWG NO. RBT18805	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 07-01-05
SHEET 1 of 1	

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	41L40 Ø5/8 x 3/4

USED ON MODEL
?

DRAWN BY: PERRITT
APPROVED
HEAT TREAT
FINISH SPEC
BLACK OXIDE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ±.5° .X ± .1
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RB RED BARN MACHINE	
TITLE INPUT BEAR/REMOVE TOOL	
DWG NO. RBT18805	RI
SCALE NTS	DATE 07-01-05 SHEET 1 of 1

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

	PART #	QTY	DESCRIPTION
	-1	1	4140 3/16 x 1 1/2 x 4

DRAWN BY: COLE	<div>RB</div> RED BARN MACHINE
CHECKED	
HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	

USED ON MODEL	TITLE
?	TITLE

DWG NO.	PART #	REV.

SCALE	NTS	DATE	9-15-03	SHEET	1 of 1
-------	-----	------	---------	-------	--------